

We make the doors that make great kitchens


CalDoor

## Artisan Collection



1-408-782-5700 • Fax: 1-408-782-9000 • E-mail: CalDoor@CalDoor.com • Order Online: www.CalDoor.com

## Custom Carved Doors

Cal Door is proud to introduce their exciting new line, The Artisan Collection, featuring custom carved doors engraved by the premier wood carving leaders, Enkeboll Designs.
The first of its kind (in the world), The Artisan Collection features designs expertly carved into wood doors recreating the richness of Old World craftsmanship.. in today's kitchen. Unlike common plant-ons or carved appliques, these designs are individually custom carved into the wood corners on the stiles and rails and/or the corner of panels.

Now cabinet shops as well as architectural design firms and designers can offer their clients this custom one-of-a-kind product that adds a rich elegance to any kitchen. Choose from three exquisite designs: Grape, Shell or Oak Leaf.
The custom carvings are available on stiles and rails in the Delaware and Rochester door styles. Panel carvings are offered in any door style with the $\mathbf{L}$-panel profile. Choose from carved designs on one, two, three or all four corners. The Artisan Collection is available in most woods. Please take caution when using standard prebore applications. Because of the prebore depth, it is possible to damage the face of the carving. We recommend using Salice 100 Series shallow hinge.

You can complete the total Artisan Collection look with matching products purchased directly from Enkeboll. Products in the Grape, Shell and Oak Leaf designs including corbels, crown molding and a multitude of other products...
www.enkebolldesigns.com or call 313-532-1400.
The Artisan Collection gives you unique custom carvings with a feeling of rich Old World styling never before offered.
Correct area code is 310
Enkeboll

Carvings: $\$ 100$ per Corner PLEASE ALLOW 4-6 WEEKS FOR CUSTOM CARVED PRODUCTS

| Minimum Door Sizes | w - H |
| :--- | :---: |
| Delaware \& Rochester |  |
| One Corner Carved | $12 " \times 12^{\prime \prime}$ |
| Opposing Corners Carved | $12 " \times 14^{\prime \prime}$ |
| Side by Side Carvings | $16^{\prime \prime} \times 12^{\prime \prime}$ |
| Same Side Top \& Bottom Carvings | $12 " \times 16^{\prime \prime}$ |
| All Four Corners Carved | $16^{\prime \prime} \times 16^{\prime \prime}$ |

## L-Panel (Only)

One Corner Carved $14 " \times 14^{\prime \prime}$ Opposing Corners Carved 14 " $\times 18$ "
Side by Side Carvings
Same Side Top \& Bottom Carvings
All Four Corners Carved
$22^{\prime \prime} \times 14^{\prime \prime}$
14 " $\times 22^{\prime \prime}$
$22^{\prime \prime} \times 22^{\prime \prime}$


## RTF Color Chart

RTF COLOR


COMPATIBLE LAMINATE
Formica 920-58 Almond
Wilsonart D30-60 Natural Almond Pionite ST655 Almond
Wilsonart 1572-60 Antique White Pionite SW803 Eggshell White

Wilsonart D381-60 Fashion Grey
Pionite SG241 Folkstone Grey
Formica 933-58 Mission White
Wilsonart 1573-81 Frosty White Cathedral Grain

Formica 949 White
Wilsonart $1573-60$ Frosty White
Pionite SW826 Angel White
Pionite SW826 Angel White
Wilsonart 7122-T Empire Mahogany
Pionite WX041 Anigre
Pionite 689 Backwoods Sycamore
Black (K)

Formica Black 909-42
Nevamar Jett Black Crystal S6053C
Pionite Black Crystal SE101-J

## Wilsonart Satin Stainless 4830

Pionite Neg In Geneva A60
Pionite WM951 Honey Maple
Arborite T-421
Pionite WX031 Cherry Pearwood
Arborite T-444-KR
Formica 343-58 English Oak
Wilsonart 7885T-60 English Oak
Fusion Maple (R) Pionite WM971

Knotty Pine (K)
Manitoba Maple (K)

Medium Eastern Oak (K)
Natural Maple (K)

| Natural Pear (K) |
| :--- |
| Sakura Cherry (C) |
| Select Cherry (R) |

Solar Oak (R)

- Summer Flame (R)

White Smooth (R)
Caution: white laminates vary in
color more than RTF colors. Ask
for current RTF sample to compare.

- White Wash Maple (K)
- Wild Apple Light (C)
- Wild Cherry (K)
- Windsor Mahogany (K)

Pionite WP101 Knotty Pine
Wilsonart 7911-60 Manitoba Maple Pionite HP256 Country Maple
Formica 7012-58 Amber Maple
Pionite WM791 Hard Rock Maple
Wilsonart 7061-60 Natural Pear

Formica 7759-43 Select Cherry
Pionite WC411 Yorkshire Cher
Wilsonart 7816-60 Solar Oak
Pionite W0581 Lunar Oak
Formica 7285-58 Violin Figured Anigre
Nevamar S-7-24T Chalk White

Wilsonart 7908-60 Sanibel Maple
Pionite WM861 Seaside Maple
Formica HP689 Carmel Apple (Canada)
Formica 5904-43 Wild Cherry
Pionite WC421 Oiled Cherry
Wilsonart 7039-60 Windsor Mahogany

COMPATIBLE MELAMINE
Panolam S445 Almond

## American Laminate-Almond

 Roseburg S16 AlmondPanolam S463 Antique White
American Laminate-Antique White Roseburg S14 Antique White

## Panolam S548 Custom Grey

American Laminate-Folkstone
Roseburg S20 Folkstone Grey

COMPATIBLE EDGE BANDING
Olon 7002TX
Dollken 2114
Canplast 2514JL
Olon 7113T
Dollken 2115
Canplast 2514TL
Olon 7006TX
Dollken 2454
Canplast 1066TL
N/A
Panolam 5645 True White
Roseburg 120 Glacier White

Olon 7153TX
Dollken 2001

| American Laminate 42732 African Walnut | Olon 8803 Dollken 4081 |
| :--- | :--- |
| Roseburg S54 African Mahogany | Canplast 57141T1/7673TL |
| Panolam PO4 Anigre | Olon 8895T Dollken 4557 |

Roseburg S341 Anigre Canplast 56628TL
Panolam W689 Backwoods Sycamore

| Roseburg Black 06 <br> Panolam Black S405 | Olon 7003TX <br> Dollken 2416 <br> Canplast 1005 |
| :--- | :--- |
|  | Dolken 6098 |

Roseburg Silver Frost S514 Dolken 6098
Roseburg 421 Candlelight Olon 2164, Dollken 4102, Canplast 57048
Panolam W334 Sunrise
American Laminate 42-774 Pearwood Olon 8736T Dollken 4311
Roseburg 64 Pearwood Canplast 57296TL
Roseburg 444 Chocolate Pear Tree Olon 2200, Dollken 4763, Canplast 57170

American Laminate 42-760 English Oak
Roseburg 313DN English Oak
Panolam W268 Fusion Maple Dollken 5017
Panolam W285 Knotty Pine Olon 8677A Dollken 4145

Roseburg 65 Knotty Pine
Olon 8677A Dollken 4145
Canplast 7747TM

## Roseburg 76 Manitoba Maple

Roseburg 52 Oregon Oak Olon 8338T, Dollken 3798/3413,
Panolam W381 Natural Oak Canplast 56633TL
Panolam W290 Hard Rock Maple Olon 8830TX
Roseburg 4 Natural Maple Dollken 3916
Roseburg S64 Pearwood Olon 8736T, Dollken 4311, Canplast 7751TM
Roseburg 340 Napa Cherry Olon 8870T, Dollken5016

Panolam PN43 Yorkshire Cherry Olon 1036TX
Roseburg 59 Yorkshire Cherry Dollken 4146/4608, Canplast 56635TL

Roseburg 53 Solar Oak
Olon 8104T, Dollken 3786, Canplast 58093TL
Roseburg 420 Summer Flame
Olon 2642/1196, Dollken 4101, Canplast 56643
Olon 2462-2164
Dollken 4102
Canplast 57048
Panolam W158 Captiva Maple Olon 8567T Dollken 3923
Roseburg 33 Sanibel Maple Canplast 58094TL

Roseburg 443 Secret
Olon 1199, Dollken 4443, Canplast 56582
Olon 8937, Dollken 3921, Canplast 56631TL
Olon 1140T, Dollken 3789, Canplast 57389TL

| Protective Peel coat <br> Antique High Gloss (K) | Nevamar S-7-5G Antique White Glossie <br> Pionite SW803G Eggshell White Gloss | Panolam S463-G Antique White Gloss | Olon 7113 <br> Dollken 2115G |
| :--- | :--- | :--- | :--- |
| Black High Gloss (K) | Nevamar S-6-53G Jet Black Glossie <br> Pionite SE101-G Black Gloss | Panolam S405-G Black Gloss | Olon 7003 <br> Dollken 1916H |
| Natural Birdseye High Gloss (K) |  |  |  |
| White High Gloss (K) | Nevamar S-7-36-G Precision White Glossie <br> Pionite SW826-G Angel White Gloss | Panolam S645-G True White Gloss | Olon 7002 |
|  |  |  | Dollken 1502H |

## - Also available in Match-Mate refacing phenolic backing. See page 27 for details

Compatible laminate and melamine colors: The above color equivalents should be used as a guide only. All RTF materials are manufactured to color specifications other than those of the high pressure laminate manufacturers and the melamine manufacturers mentioned.
For color samples, contact these HPL manufacturers: Formica 800-367-6422 (Canada: 450-347-7541). Pionite 800-746-6483. Wilsonart 800-433-3222.
Nevamar 800-638-4380. Arborite 800-993-6726
For color samples, contact these MELAMINE manufacturers: Panolam 888-726-6526. American Laminate 800-800-2536. Roseburg 800-245-1115.
For color samples, contact these EDGE BAND manufacturers: Olon Industries 800-387-2319. Dollken-Woodtape 800-426-6362. Canplast 514-327-9555.

# Match-Mate 

## Finally...a perfect matching laminate for refacing!

Now you can have an exact match when refacing your cabinets! Doors and cabinets will have the same color, the same material, and will be a perfect match.

What used to be an "almost" or "close" match with high pressure laminates, can now be a perfect match. This innovative new product, Match-Mate, is produced by bonding a phenolic (plastic resin) to the back of the same color RTF material that is used in manufacturing your doors. Cal Door also provides the same exact match for all your accessories such as crown, scribe and base moldings.

Cal Door's Match-Mate is a perfect solution to previous mismatching problems! Match-Mate refacing has never been so beautiful, so perfect a match.


| Match-Mate | Full Sheets |
| :--- | :--- |
| RTF Color | $48 " \times 96 "$ |

## Group 1

949 White, Antique Matte, Almond Matte \& White Wood Grain

## Group 2

Wild Apple Light, Sakura Cherry, Backwoods Sycamore, Summer Flame, Natural Maple, Wild Cherry*, Chocolate Pear, Manitoba Maple, Windsor Mahogany, White Wash Maple, Anigre, African Walnut, Cherry Pearwood \& Candelight
*Wild Cherry usable material is 47 " $\times 96$ "
Not available in Group 3

## All orders of Match-Mate will be assessed a \$10.00 Container Fee for protection from shipping damage. <br> EASY INSTALLATION INSTRUCTIONS PHENOLIC BACKING MATERIAL

Prepare surface as you would to apply a highpressure laminate product. Be sure all surfaces are smooth, dry and free from dirt, dust, oil, loose paint, wax, grease and like contaminants. When routing, be sure routing bit roller is clean, welllubricated and free of debris that could possibly mark or damage the product. Some installers recommend a bearing-less router or nylon bearing style router bit.

Finish up the corners and edges with a sharp file. Be sure not to pull the file backwards (against the product) or file in a back-and-forth motion. This can cause the product to chip or pull away from the backing. Always file in one direction, away from the product, in smooth, even strokes. A sanding block with 200-grit sandpaper is a good alternative to a file. Our same RTF Warranties apply.

## General Information

- All prices are per square foot, figured to the nearest 1-100th of an inch.
- Doors are manufactured to the nearest $1 / 16^{\prime \prime}$ of an inch. If you require EXACT SIZING, we suggest you order NS (No Shape) or order your doors $\mathbf{1 / 1 6 "}$ oversize. You can trim and fit to the desired size.
- Doors over $22^{\prime \prime}$ wide or over $48^{\prime \prime}$ high or Drawer Fronts over $22^{\prime \prime}$ wide or $8^{\prime \prime}$ high are not guaranteed against warping, twisting, or cracking.
- Custom Tooling: Applications must be priced and quoted prior to production.


## Material Information \& Characteristics

We make every effort with our select and premium materials to minimize mineral streaks, pitch pockets, and pin knots. If they appear it is not considered a defect.

## PLYWOOD MATERIALS:

All plywood is A-1 with MDF Core

## RUSTIC MATERIALS:

All rustic materials will have heart, and sap (depending on wood species), mineral, random knots and cluster knots. Please refer to our catalog for better clarification. Use F-Panel application for inset doors.

## CHERRY:

Material will naturally darken, sometimes drastically, when exposed to sun and natural light. This may be enhanced with light and clear finished and is not considered a defect.

## NATURAL CHERRY:

Will have sap in machined areas with small amounts continuing on face, color variation, pitch pockets, pin knots, small and or large pieces on mineral. RECOMMEND MEDIUM TO DARK STAIN.

## NATURAL MAPLE:

Will have color variation, heartwood, small and or large pieces of mineral. RECOMMEND MEDIUM TO DARK STAIN.

## PAINT GRADE MAPLE:

Will have a large color variation and mineral streaks being acceptable. Glue ups for solid panels will have large and small pieces.

## PAINT GRADE DOORS:

We recommend the use of MDF panels.
Any requests for paint grade doors with wood panels carry no warranty or guarantee of any kind.

## LYPTUS:

Color will vary from the reds to light brown.
We do not stock plywood due to the color variation.
Use F-Panel application for inset doors.

## AFRICAN MAHOGANY:

Color will vary from the light to dark red.
We do not stock plywood due to the color variation.
Use F-Panel application for inset doors.

## FINISHING INFORMATION:

- We recommend all doors to be treated with a pre-sealer, especially when using medium to dark finishes, to prevent blotchy or uneven finishing.
- You will need to perform extra sanding steps when using darker stains or glazing applications.



## RoperApplied Molding

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

All Rope Moldings are glued \& press fit. We do not use staples or pins.


3" Frame


Illustrations are as close to actual profile as possible.


Maine S-Panel Cherry with matching Drawer Front

## Applied Molding

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

All Applied Moldings are glued \& press fit. We do not use staples or pins.
Moldings are designed to be used with 5/16" Inside Edge Profiles.


Illustrations are as close to actual profile as possible.

## Mifered Frame

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.


## Mitered Frame

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

## 21/2" Frames



21/4" Frames


## SolidPanel




Illustrations are as close to actual profile as possible.

## Oufside Edge

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

Illustrations are as close to actual profile as possible.



## Outside Edge

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

Illustrations are as close to actual profile as possible.



## Outside Edge

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

Illustrations are as close to actual profile as possible.



## V-Groove Patterns

*Must specify 2" or 3" On or Off center grooves when ordering.
Recommended with F-Panel Application. Refer to Solid Door pricing plus 5\% with the exception of 3/8" MDF.
Spacing will vary and will not be located $1 / 2$ " or less from stiles. Maximum panel size 36 " x 48 ". Refer to Page 10 for pricing.


## Cope'r) Stick Inside Edge

Illustrations are as close to actual profile as possible.


## 2-Piece \& Applied Molding

 NOTE: Refer to formula on page 36-37 to calculate miminum door and drawer sizes.NOTE:
Illustrations are not to scale.


## One Piece Routed




Tulalip

## Crown

Available in Wood and RTF.


## Base, Corner, Fluted Seribe, Window



BM-4:
$5 / 8^{\prime \prime} \times 5^{1 / 4 "}$


WM-1: $5 / 8^{\prime \prime} \times 2^{1 / 4} 4^{\prime \prime}$


WM-2:
$5 / 8^{\prime \prime} \times 3^{1 / 4} 4^{\prime \prime}$



ICM-1: 3/4" x 3/4"


OCM-1: 3/4" x 3/4"


NOTE:
Illustrations are not to scale.

## Minimum Door Sizes Formulas for

## SQUARE INSET

FOR WIDTH \& HEIGHT

Example:
Sierra
2 1/4" Stiles \& Rails

|  | $1{ }^{\prime \prime}$ |  |
| :---: | :---: | :---: |
| Stile or Rail Size x 2 41/2" | Min. Panel Face Reveal 1" | $\begin{aligned} & \hline \text { Minimum Size } \\ & 51 / 2^{\prime \prime} \end{aligned}$ |
| Stile or Rail Size x 2 | Min. Panel Face Reveal | Minimum Size |

## SQUARE INSET APPLIED MOLDING

## FOR WIDTH \& HEIGHT

Example:
San Marino
2 1/4" Stiles \& Rails AM-1 Applied Molding

| $1 "$ |  |  |  |
| :---: | :---: | :---: | :---: |
| Stile or Rail Size $\times 2$ | Min. Panel Face Reveal | Applied Molding Reveal $\times 2$ | Minimum Size |
| 41/2" | $1{ }^{\prime \prime}$ | 2" | 71/2" |
| Stile or Rail Size $\times 2$ | Min. Panel Face Reveal | Applied Molding Reveal $\times 2$ | Minimum Size |

## SQUARE SOLID \& APPLIED MOLDING <br> FOR WIDTH \& HEIGHT

$\frac{1 / 2^{\prime \prime}}{\text { Stile or Rail Size } \times 2}+\frac{}{\text { Min. Panel Face Reveal }}+\frac{}{\text { Panel Reveal } \times 2}=\frac{\text { Minimum Size }}{}$

Example:
Revere C-Panel
2 1/4" Stiles \& Rails
$\frac{\mathbf{4 1 / 2 "}}{\text { Stile or Rail Size } \times 2}+\frac{\mathbf{1 / 2 "}}{\text { Min. Panel Face Reveal }}+\frac{\mathbf{2 " ~}^{\prime \prime}}{\text { Panel Reveal } \times 2}=\frac{\mathbf{7 "}^{\prime \prime}}{\text { Minimum Size }}$

## ARCH INSET

FOR WIDTH \& HEIGHT

|  | 3" |  |
| :---: | :---: | :---: |
| Stile or Rail Size $\times 2$ 41⁄2" | Min. Panel Face Reveal 3" | $\begin{aligned} & \text { Minimum Size } \\ & \mathbf{7 1 / 2 " ~} \\ & \hline \end{aligned}$ |
| Stile or Rail Size x 2 | Min. Panel Face Reveal | Minimum Size |

## ARCH SOLID

FOR WIDTH

Example:
Liberty C-Panel
$21 / 4$ " Stiles \& Rails

| Stile Size x 2 | Min. Panel Face Reveal | Panel Reveal $\times 2$ | Minimum Size |
| :---: | :---: | :---: | :---: |
| 41/2" | 11/2" | 2" | 8" |
| Stile Size x 2 | Min. Panel Face Reveal | Panel Reveal $\times 2$ | Minimum Size |

## ARCH SOLID

FOR HEIGHT

| Rail Size x 2 | Min. Panel Face Reveal | Panel Reveal $\times 2$ | Minimum Size |
| :---: | :---: | :---: | :---: |
| 41/2" | 3" | 2" | 91/2" |
| Rail Size x 2 | Min. Panel Face Reveal | Panel Reveal $\times 2$ | Minimum Size |

## DELUXE ARCH INSET

FOR WIDTH
$\frac{3^{\prime \prime}}{\text { Stile Size } \times 2}+\frac{\text { Min. Panel Face Reveal }}{\frac{3^{\prime \prime}}{}}=\frac{\text { Minimum Size }}{71 / 2^{\prime \prime}}$
$\frac{\text { Stile Size } \times 2}{}+\frac{\text { Min. Panel Face Reveal }}{}=\frac{\text { Minimum Size }}{}$

## Calculating Minimum Door and Drawer Sizes

## DELUXE ARCH INSET

 FOR HEIGHTExample:
Atlanta Deluxe
2 1/4" Stiles \& Rails

For APPLIED MOLDING reveals, refer to page 12.
For SOLID PANEL reveals, refer to pages 16 \&17. Minimum 1/2" face reveal required For PLYWOOD panels, minimum 1" face reveal required

|  |  |
| :--- | :---: |
| Example: <br> Atanta Deluxe <br> 21/4" Stiles $\&$ Rails | Rail Size $\times 2$ |
| DELUXE ARCH SOLID |  |

FOR WIDTH

Example:
Liberty Deluxe C-Panel
$21 / 4$ " Stiles \& Rails
$\frac{11 / 2^{\prime \prime}}{\text { Stile Size } \times 2}+\frac{\text { Min. Panel Face Reveal }}{}+$


## DELUXE ARCH SOLID

гокніент

## Example: <br> Liberty Deluxe C-Panel <br> 2 1/4" Stiles \& Rails <br> FRENCH LITES <br> FOR WIDTH


$+\frac{5^{\prime \prime}}{\text { Min. Panel Face Reveal }}=\frac{\text { Minimum Size }}{5^{\prime \prime}}$
$+\frac{\text { 91/2" }}{\text { Min. Panel Face Reveal }}=\frac{\text { Minimum Size }}{}$


Example:
Revere
$\frac{41 / 2^{\prime \prime}}{\text { Stile Size } \times 2}$
$\frac{5^{\prime \prime}}{\begin{array}{c}\text { Min. Lite Opening of 21/2"1 } \\ x \text { Number of Lites }\end{array}}+$ $\qquad$ $=\frac{10^{1 / 2 "}}{\text { Minimum Size }}$
2 1/4" Stiles \& Rails Standard 4 Lites

Stile Size x 2
x Number Vertically

| Minimum Size |
| :---: |
| $111 / 2^{\prime \prime}$ |
| Minimum Size |

## FRENCH LITES

FOR HEIGHT


## Example:

Revere
2 1/4" Stiles \& Rails
Standard 4 Lites

$$
\frac{41 / \mathbf{2 " ~}^{\prime \prime}}{\text { Rail Size } \times 2}
$$

$+\frac{5^{\prime \prime}}{\text { Min. Lite Opening of } 2^{1 / 2 "}}$ $\frac{1 \text { " }}{1 \text { " Mullion }}$ $=-10^{1 / 2 "}$

## APPLIED MOLDING FRENCH LITES

## FOR WIDTH

## Example:

San Marino
2 1/4" Stiles \& Rails AM-1 Applied Molding
Standard 4 Lites
$\square$ $+\overline{\text { Min. Lite Opening of } 2^{1 / 2 "}}$ $\overline{\text { Applied Molding Reaveal x } 2}+$


## APPLIED MOLDING FRENCH LITES

## FOR HEIGHT



$\qquad$ Page $\qquad$ of $\qquad$
Please circle your desired carving style below
Company


Grape Design


## Stile and Rail Carvings

Finish Door Size (Only)

## Material

$\qquad$
Please circle one door style below
Door Style $\qquad$ \$ $\qquad$ Door Style $\qquad$ \$ $\qquad$

Stile \& Rail Sizing $\qquad$

Outside Edge $\qquad$
$\begin{array}{llllllll}\text { Inside Edge (Circle One) } & 1 & 2 & 3 & 4 & 5 & 6\end{array}$

Panel Detail $\qquad$ L-Panel (Only)
Finish Door Size (Only)

Material $\qquad$
$\qquad$

GL / FL \$ $\qquad$
Stile \& Rail Sizing__3" Stiles \& 3" Rails

| Outside Edge A-2 | A-7 | Other_ |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Panel Detail (Circle One) | C-Panel | S-Panel | L-Panel | F-Panel |  |
|  |  | Plywood | Other |  |  |

TYPE: $\quad \mathbf{S}=$ Single $\quad \mathbf{G L}=$ Glass Doors $\quad$ FL=French Lite
Frame

X \$100.00 Per Carving = $\qquad$ Panel | A | B |
| :--- | :--- |
| $\begin{array}{ll}\text { Circle the } \\ \text { Panel Corner } \\ \text { you want } \\ \text { carved } \\ \text { in the chart } \\ \text { below }\end{array}$ |  |
| C | D |

|  | TYPE | QTY | WIDTH | HEIGHT | CARVING ON FRAME CIRCLE ONE |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  |  |  | 1 | 2 | 3 | 4 |
| 2 |  |  |  |  | 1 | 2 | 3 | 4 |
| 3 |  |  |  |  | 1 | 2 | 3 | 4 |
| 4 |  |  |  |  | 1 | 2 | 3 | 4 |
| 5 |  |  |  |  | 1 | 2 | 3 | 4 |
| 6 |  |  |  |  | 1 | 2 | 3 | 4 |


|  | TYPE | QTY | WIDTH | HEIGHT | CARVING ON PANEL CIRCLE ONE |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  |  |  | A | B | C | D |
| 2 |  |  |  |  | A | B | C | D |
| 3 |  |  |  |  | A | B | C | D |
| 4 |  |  |  |  | A | B | C | D |
| 5 |  |  |  |  | A | B | C | D |
| 6 |  |  |  |  | A | B | C | D |

Order Taken By $\qquad$ Time

CalDoor RTF Order Form

Customer \#
Company $\qquad$

Name $\qquad$

City

Telephone $\qquad$

Job Name / P.O. $\qquad$

Order Date $\qquad$ Ship Date (Office use only)
Ship Via $\qquad$

Ship To

| Finish Door Size | Cabinet Opening <br> $1 / 2^{\prime}$ overlay all sides |
| :--- | :--- |
| Face Material |  |
| Back Material (Circle One) | White Matching <br> Other |

Door Style $\qquad$ \$ GL / FL \$ $\qquad$
Stile \& Rail Sizing $\qquad$

Drawer Type (Circle One)
Solid Stock Routed Two Piece Five Piece
Drawer Style $\qquad$ \$ _

Stile \& Rail Sizing $\qquad$
Drawer Grain (Circle One) Horizontal Vertical
Outside Edge
Fingerpull Notch (Circle One)

| Top Only Bottom | Bottom Only | Top \& Bottom |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Inside Edge (Circle One) | e One) 1 | 3 |  |  |
| Panel Detail (Circle One) |  | S-Panel | L-Panel | F-Panel |
|  |  | Large C-Panel | Large S-Panel |  |
| Groove Pattern (Circle One) |  | e) 1/8" V-Groove | 1/4" V-Groove |  |
|  |  | 1/4" Beaded V-Groove | 3/8" Be | V-Groove |
| Groove Distance (Circle On |  | e) 2" ON Center | 2" OFF |  |
|  |  | 3" ON Center | 3" OFF |  |


| TYPE: |  |  | Page _____ of |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{S}=$ Single | DF=Drawer Front | GL=Glass Doors | FL=French Lite | LS=Lazy Susan | $\mathrm{P}=$ Pair |
| Note: 1 P | $=2$ DOORS (WIDTH WILI | BE SPLIT IN HALF) |  |  |  | Note: 1 PAIR=2 DOORS (WIDTH WILL BE SPLIT IN HALF)


|  | TYPE | QTY | WIDTH | HEIGHT | L | R | NOTES |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  |  |  |  |  |  |
| 2 |  |  |  |  |  |  |  |
| 3 |  |  |  |  |  |  |  |
| 4 |  |  |  |  |  |  |  |
| 5 |  |  |  |  |  |  |  |
| 6 |  |  |  |  |  |  |  |
| 7 |  |  |  |  |  |  |  |
| 8 |  |  |  |  |  |  |  |
| 9 |  |  |  |  |  |  |  |
| 10 |  |  |  |  |  |  |  |
| 11 |  |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |  |
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Applied Molding (Circle One)
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Order taken by $\qquad$ Time

1-408-782-5700 • Fax: 1-408-782-9000 • E-mail: CalDoor@CalDoor.com • Order Online: www.CalDoor.com


# Specifications, Warranty \& Guarantee 

## PHONE, FAX AND E-MAIL ORDERS

Orders may be faxed or e-mailed 24 hours a day. We require each order to be placed on a California Door Order Form to ensure its accuracy.
NO CHANGES CAN BE MADE ONCE AN ORDER HAS BEEN PLACED. NO EXCEPTIONS! (ORDERS ARE PROCESSED IMMEDIATELY).
We read sizes "Width x Height." Orders may be placed in metric. Telephone orders are READ BACK. Please check sizes and specifications carefully as this is your confirmation of the order. We do this to make sure you receive your order correctly. Any mistake that is not corrected when READ BACK becomes your responsibility. Special instructions should be clearly communicated, by FAX or via Internet Order Form. We always confirm your fax or e-mail order via "fax confirmation notice" or by telephone. If you do not receive confirmation, please call us. We may have experienced a transmission problem and need your assistance. Do not re-fax or e-mail again. Most orders are shipped in 5-10 working days from credit approval. Prices are subject to change without notice

## CUSTOMER CREDIT POLICY

- A complete and current credit application must be submitted before any terms of payment will be authorized. Without a current, signed credit application sales terms will be CIA (Cash In Advance). Account terms and credit limit will be established based on credit history, bank information and anticipated sales volume. All orders for new customers and inactive accounts will require pre-payment until credit terms have been established. If orders exceed the established credit limit, a deposit may be required to offset the difference. Accounts with a past due balance are subject to a $2 \%$ finance charge.
- We currently accept Visa Card, MasterCard, and the Discover Card. Credit Card transactions require a completed credit card authorization form. This form requires a copy of your Drivers License and the back of your credit card for signature verification. This is done for your protection as well as ours.
- A current signed resale card must be on file or sales tax will be charged.
- California Door will only accept company check payments through our CHAX program. CHAX is a computer software program that allows you to fax your check for payment rather than mailing it. FOR MORE INFORMATION CONTACT OUR CREDIT DEPARTMENT.


## HANDLING AND FREIGHT POLICY

In an effort to simplify and clarify our charges for freight and handling, the following policy applies:

1. Our trucks will deliver to major metropolitan areas and will be shipped at intervals determined by the volume of orders to be delivered in each market area. Orders of 12 pieces or less or $\$ 300.00$ or less are subject to shipment via UPS and assessed for packaging materials required to ship plus UPS charges.
2. All orders will be assessed a standard HANDLING CHARGE of $\$ .50$ per item. Each door (a pair of doors counts as 2 items) and drawer fronts will be counted for the handling charge. This charge will apply to all orders, whether it is to be will-called, delivered on our truck or shipped common carrier or UPS. Additional delivery attempts via our trucks or UPS will result in a charge of $\$ 50.00$ each.
3. All other orders (other than "will-call" at our plant) will be shipped via common carrier or UPS. Orders will be assessed for packaging materials required to ship. These orders will be sent freight COLLECT, F.O.B., Salinas, California.
4. Minimum invoice charge $\$ 25.00$.
5. Any damage to outer packaging must be noted and brought to the attention of the carrier. Save all packaging material in case a damage claim is to be made.
6. $\$ 15.00$ fuel surcharge for each delivery.

## IMPORTANT GUIDELINES ABOUT OUR PRODUCTS THAT REQUIRES YOUR SPECIAL ATTENTION

- Because of its nature, wood will expand and contract. Changes in temperature, humidity and other conditions produce wood movements. Wood is like a sponge, even when finished it will pick up moisture and easily expand in mountain and coastal regions causing wood to warp, twist or crack. It will dry out and easily shrink in desert regions causing wood to warp, twist or crack. Consequently, proper precautions must be taken during storing, handling and finishing operations.
- You may need to perform extra sanding steps when using darker stains or glazing applications.
- To preserve and enhance the quality and beauty of our un-finished wood products we strongly recommend finishing and sealing of doors in a very timely manner
- Unfinished wood needs protection from moisture and from extreme fluctuations in temperature and humidity. Construction sites may vary in temperature as much as 30 to 50 degrees from day to night, causing warping, twisting or cracking of unfinished doors within 24 hours. Even finished doors will do the same.
- Before doors are delivered, have all windows and exterior doors in place and bring the house to occupancy level conditions. Make sure all new drywall and plaster has had at least 2 weeks to dry
- Many jobs are finished on site, where doors are not removed from the cabinet prior to finishing. This causes unfinished top rails on upper cabinets and unfinished bottom rails on lower cabinets. This allows moisture to be absorbed through the unfinished portion of the door, causing warping, twisting or cracking.


## California Door Corporation strictly adheres to these recommendations:

- Under no circumstances should unfinished millwork be delivered to a job or site that is under construction and open to the the elements.
- Doors should not be subjected to abnormal heat, cold, extreme dryness, humid conditions or sudden changes therein.
- The entire door must receive two coats of a good grade finish. Completely and evenly finish ALL PIECES - front, back, top bottom, sides and all cutouts.

CALIFORNIA DOOR CORPORATION WILL NOT BE HELD RESPONSIBLE FOR damage due to these situations. These are not considered a defect.

## LIMITED WARRANTY

California Door Corporation manufactures and ships UN-FINISHED wood products nationwide. ONCE OUR PRODUCTS ARE RECEIVED, IT IS IMPOSSIBLE FOR US TO MONITOR THE CONDITIONS UNDER WHICH THEY ARE KEPT. We provide special handling instructions with every order, to minimize any warping, twisting or cracking due to conditions beyond our control.

Claims on any order or material discrepancies must be made within 2 weeks of receipt of order or prior to HINGING, HANGING or FINISHING.
Doors will not be returned without prior written approval. Doors must be returned in their original condition to the offices of Cal Door for inspection. Any item that has been hinged, hung or finished, shows signs of exposure to moisture, heat or sun, shows signs of job site neglect or is modified in any way shall be deemed accepted by the buyer and voids any warranty.

If our product is handled in accordance with our recommended guidelines, most problems will be minimized. Remember, you are dealing with an unfinished wood product that will warp, twist or crack within 24 hours if not treated or handled properly.

## GUARANTEE

Products must be inspected upon receipt. Our guarantee covers the replacement of doors and drawer fronts in an un-finished state and in good condition, as originally delivered F.O.B. from our factory. Any variation from our normal construction specifications is not guaranteed, i.e., reducing the thickness of the panel or frames. A warp or twist of $3 / 16$ " of an inch or less is not considered a defect. A twist is measured by placing the face of the door against a true plane surface. Doors are manufactured to the nearest $1 / 16$ th of an inch.

California Door Corporation will not be held responsible for delays caused by factors beyond our control (i.e. obstruction or blockage of usual routes of transportation, unavoidable accidents, riots, natural disasters, vehicle shortages, prevention of labor, power shortages or lack of materials.) There are no other warranties of any kind expressed or implied.

## The Art of Cal Door



400 Cochrane Circle, Morgan Hill, CA 95037
1-408-782-5700 • Fax 1-408-782-9000 • E-mail: CalDoor@CalDoor.com
Visit our website \& tour our factories on-line at: www.CalDoor.com

