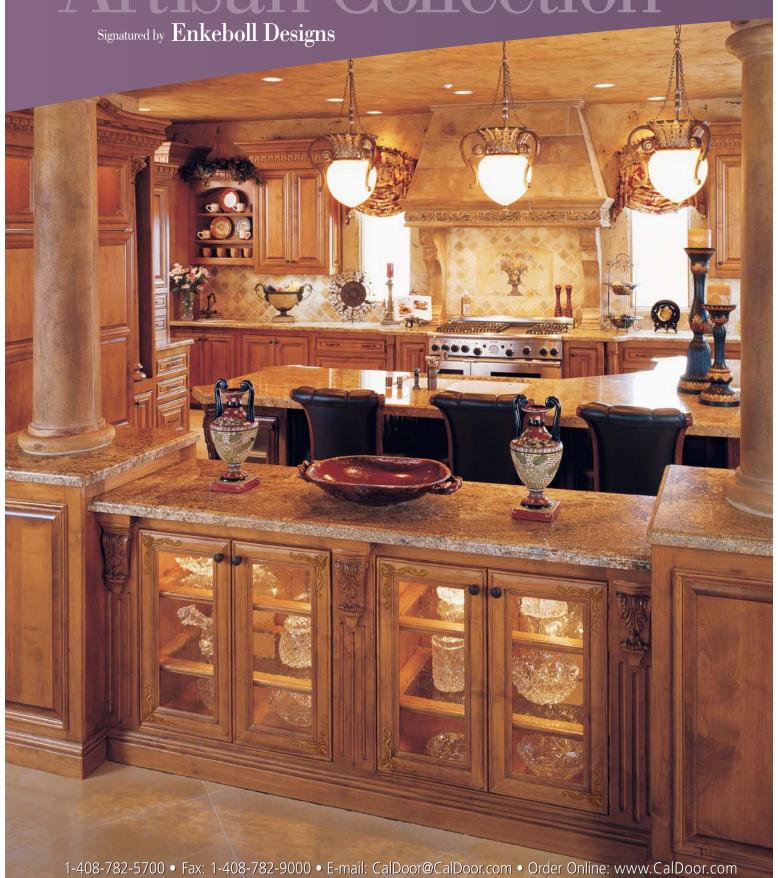




Artisan Collection



Custom Carved Doors

Cal Door is proud to introduce their exciting new line, **The Artisan Collection**, featuring custom carved doors engraved by the premier wood carving leaders, Enkeboll Designs.

The first of its kind (in the world), The Artisan Collection features designs expertly carved into wood doors recreating the richness of Old World craftsmanship... in today's kitchen. Unlike common plant-ons or carved appliques, these designs are individually custom carved into the wood corners on the stiles and rails and /or the corner of panels.

Now cabinet shops as well as architectural design firms and designers can offer their clients this custom one-of-a-kind product that adds a rich elegance to any kitchen. Choose from three exquisite designs: Grape, Shell or Oak Leaf.

The custom carvings are available on stiles and rails in the **Delaware** and **Rochester** door styles. Panel carvings are offered in any door style with the **L-panel** profile. Choose from carved designs on one, two, three or all four corners. The Artisan Collection is available in most woods. **Please take caution when using standard prebore applications. Because of the prebore depth, it is possible to damage the face of the carving.**

We recommend using Salice 100 Series shallow hinge.

You can complete the total Artisan Collection look with matching products purchased directly from Enkeboll. Products in the Grape, Shell and Oak Leaf designs including corbels, crown molding and a multitude of other products... www.enkebolldesigns.com or call 313-532-1400.

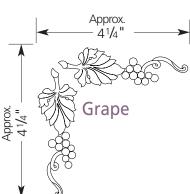
The Artisan Collection gives you unique custom carvings with a feeling of rich Old World styling never before offered.

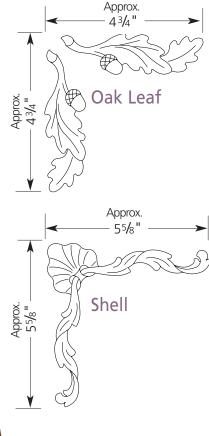
Correct area code is 310



Carvings: \$100 per Corner PLEASE ALLOW 4-6 WEEKS FOR CUSTOM CARVED PRODUCTS

| Minimum Door Sizes | W - H |
|---------------------------------|-----------|
| Delaware & Rochester | |
| One Corner Carved | 12" x 12" |
| Opposing Corners Carved | 12" x 14" |
| Side by Side Carvings | 16" x 12" |
| Same Side Top & Bottom Carvings | 12" x 16" |
| All Four Corners Carved | 16" x 16" |
| L-Panel (Only) | |
| One Corner Carved | 14" x 14" |
| Opposing Corners Carved | 14" x 18" |
| Side by Side Carvings | 22" x 14" |
| Same Side Top & Bottom Carvings | 14" x 22" |
| All Four Corners Carved | 22" x 22" |







RTF Color Chart

| | RTF COLOR | COMPATIBLE LAMINATE | COMPATIBLE MELAMINE | COMPATIBLE EDGE BANDING |
|-------|--|---|--|--|
| | Almond Matte (R) | Formica 920-58 Almond Wilsonart D30-60 Natural Almond Pionite ST655 Almond | Panolam S445 Almond American Laminate-Almond Roseburg S16 Almond | Olon 7002TX Dollken 2114 Canplast 2514JL |
| _ | Antique Matte (R) | Wilsonart 1572-60 Antique White Pionite SW803 Eggshell White | Panolam S463 Antique White American Laminate-Antique White Roseburg S14 Antique White | Olon 7113T Dollken 2115 Canplast 2514TL |
| GROUP | Fashion Grey (R) | Wilsonart D381-60 Fashion Grey Pionite SG241 Folkstone Grey | Panolam S548 Custom Grey American Laminate-Folkstone Roseburg S20 Folkstone Grey | Olon 7006TX Dollken 2454 Canplast 1066TL |
| 6 | Mission White (PM) | Formica 933-58 Mission White | | |
| | White Wood Grain (R) | Wilsonart 1573-81 Frosty White Cathedral Grain | | N/A |
| | 949 White (R) Caution: white laminates vary in color more than RTF colors. Ask for current RTF sample to compare. | Formica 949 White Wilsonart 1573-60 Frosty White Pionite SW826 Angel White | Panolam S645 True White American Laminate-Classic White Roseburg 120 Glacier White | Olon 7153TX Dollken 2001 |
| | African Walnut (R) | Wilsonart 7122-T Empire Mahogany | American Laminate 42732 African Walnut Roseburg S54 African Mahogany | Olon 8803 Dollken 4081 Canplast 57141T1/7673TL |
| | Anigre (K) | Pionite WX041 Anigre | Panolam PO4 Anigre Roseburg S341 Anigre | Olon 8895T Dollken 4557 Canplast 56628TL |
| | Backwoods Sycamore (K) | Pionite 689 Backwoods Sycamore | Roseburg 374 Medium Sycamore Panolam W689 Backwoods Sycamore | |
| | Black (K) | Formica Black 909-42 Nevamar Jett Black Crystal S6053CR Pionite Black Crystal SE101-J | Roseburg Black 06 Panolam Black S405 | Olon 7003TX Dollken 2416 Canplast 1005TL |
| | Brushed Steel (KP) | Wilsonart Satin Stainless 4830 Pionite Neg In Geneva A60 | Roseburg Silver Frost S514 Panolam Neg In Geneva A60 | Dolken 6098 |
| | Candlelight (C) | Pionite WM951 Honey Maple Arborite T-421 | Roseburg 421 Candlelight Panolam W334 Sunrise | Olon 2164, Dollken 4102, Canplast 57048 |
| | Cherry Pearwood (R) | Pionite WX031 Cherry Pearwood | American Laminate 42-774 Pearwood Roseburg 64 Pearwood | Olon 8736T Dollken 4311 Canplast 57296TL |
| | Chocolate Pear (R) | Arborite T-444-KR | Roseburg 444 Chocolate Pear Tree | Olon 2200, Dollken 4763, Canplast 57170 |
| | English Oak (R) Formica 343-58 English Oak Wilsonart 7885T-60 English Oak | | Panolam W119 English Oak American Laminate 42-760 English Oak Roseburg 313DN English Oak | |
| | Fusion Maple (R) | Pionite WM971 | Panolam W268 Fusion Maple | Dollken 5017 |
| | Knotty Pine (K) | Pionite WP101 Knotty Pine | Panolam W285 Knotty Pine Roseburg 65 Knotty Pine | Olon 8677A Dollken 4145 Canplast 7747TM |
| 2 | Manitoba Maple (K) | Wilsonart 7911-60 Manitoba Maple Pionite HP256 Country Maple | Roseburg 76 Manitoba Maple | |
| GROUP | Medium Eastern Oak (K) | Formica 346-58 Natural Oak | Roseburg 52 Oregon Oak Panolam W381 Natural Oak | Olon 8338T, Dollken 3798/3413, Canplast 56633TL |
| S. | Natural Maple (K) | Formica 7012-58 Amber Maple Pionite WM791 Hard Rock Maple | Panolam W290 Hard Rock Maple Roseburg 4 Natural Maple | Olon 8830TX Dollken 3916 |
| | Natural Pear (K) | Wilsonart 7061-60 Natural Pear | Roseburg S64 Pearwood | Olon 8736T, Dollken 4311, Canplast 7751TM |
| | Sakura Cherry (C) Select Cherry (R) | Formica 7759-43 Select Cherry | Roseburg 340 Napa Cherry Panolam PN43 Yorkshire Cherry | Olon 8870T, Dollken5016 Olon 1036TX |
| | Solar Oak (R) | Pionite WC411 Yorkshire Cherry Wilsonart 7816-60 Solar Oak | Roseburg 59 Yorkshire Cherry Roseburg 53 Solar Oak | Olon 8104T, Dollken 3786, Canplast 58093TL |
| | Summer Flame (R) | Pionite W0581 Lunar Oak Formica 7285-58 Violin Figured Anigre | Roseburg 420 Summer Flame | Olon 2642/1196, Dollken 4101, Canplast 56643 |
| | White Smooth (R) Caution: white laminates vary in color more than RTF colors. Ask for current RTF sample to compare. | Nevamar S-7-24T Chalk White | Panolam S411 Oxford White | Olon 2462-2164 Dollken 4102 Canplast 57048 |
| | • White Wash Maple (K) | Wilsonart 7908-60 Sanibel Maple Pionite WM861 Seaside Maple | Panolam W158 Captiva Maple Roseburg 33 Sanibel Maple | Olon 8567T Dollken 3923 Canplast 58094TL |
| | Wild Apple Light (C) | Formica HP689 Carmel Apple (Canada) | Roseburg 443 Secret | Olon 1199, Dollken 4443, Canplast 56582 |
| | • Wild Cherry (K) | Formica 5904-43 Wild Cherry Pionite WC421 Oiled Cherry | Roseburg 68 Oiled Cherry | Olon 8937, Dollken 3921, Canplast 56631TL |
| | Windsor Mahogany (K) | Wilsonart 7039-60 Windsor Mahogany | Roseburg 78 Windsor Mahogany | Olon 1140T, Dollken 3789, Canplast 57389TL |
| m | Protective Peel coat | | | |
| GROUP | Antique High Gloss (K) | Nevamar S-7-5G Antique White Glossie Pionite SW803G Eggshell White Gloss | Panolam S463-G Antique White Gloss | Olon 7113 Dollken 2115G |
| GRC | Black High Gloss (K) | Nevamar S-6-53G Jet Black Glossie Pionite SE101-G Black Gloss | Panolam S405-G Black Gloss | Olon 7003 Dollken 1916H |
| _ | Natural Birdseye High Gloss (K) | | | |
| | White High Gloss (K) | Nevamar S-7-36-G Precision White Glossie Pionite SW826-G Angel White Gloss | Panolam S645-G True White Gloss | Olon 7002 Dollken 1502H |

Also available in Match-Mate refacing phenolic backing. See page 27 for details

Compatible laminate and melamine colors: The above color equivalents should be used as a guide only. All RTF materials are manufactured to color specifications other than those of the high pressure laminate manufacturers and the melamine manufacturers mentioned.

For color samples, contact these <u>HPL</u> manufacturers: Formica 800-367-6422 (Canada: 450-347-7541). Pionite 800-746-6483. Wilsonart 800-433-3222. Nevamar 800-638-4380. Arborite 800-993-6726

For color samples, contact these <u>MELAMINE</u> manufacturers: Panolam 888-726-6526. American Laminate 800-800-2536. Roseburg 800-245-1115. For color samples, contact these <u>EDGE BAND</u> manufacturers: Olon Industries 800-387-2319. Dollken-Woodtape 800-426-6362. Canplast 514-327-9555.

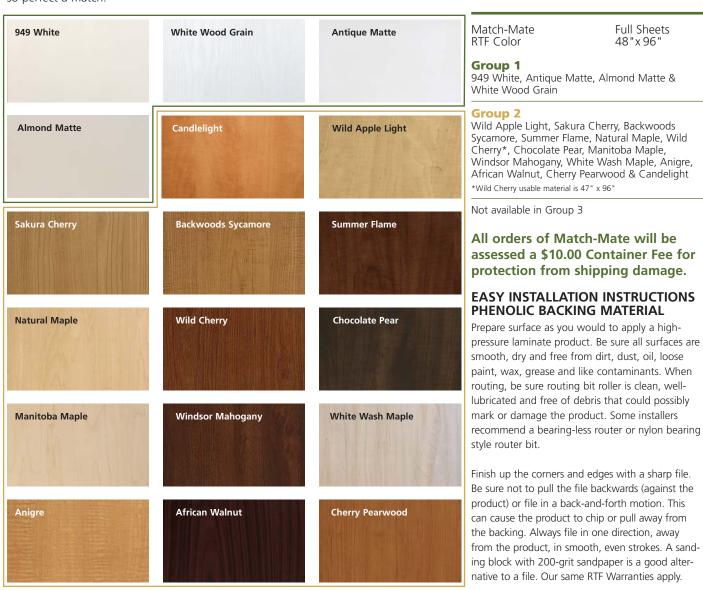
Match-Mate

Finally...a perfect matching laminate for refacing!

Now you can have an exact match when refacing your cabinets! Doors and cabinets will have the same color, the same material, and will be a perfect match.

What used to be an "almost" or "close" match with high pressure laminates, can now be a perfect match. This innovative new product, **Match-Mate**, is produced by bonding a phenolic (plastic resin) to the back of the same color RTF material that is used in manufacturing your doors. Cal Door also provides the same exact match for all your accessories such as crown, scribe and base moldings.

Cal Door's **Match-Mate** is a perfect solution to previous mismatching problems! **Match-Mate** refacing has never been so beautiful, so perfect a match.



General Information

- All prices are per square foot, figured to the nearest 1-100th of an inch.
- Doors are manufactured to the nearest 1/16" of an inch. If you require EXACT SIZING, we suggest you order NS (No Shape) or order your doors 1/16" oversize. You can trim and fit to the desired size.
- Doors over 22" wide or over 48" high or Drawer Fronts over 22" wide or 8" high are not guaranteed against warping, twisting, or cracking.
- Custom Tooling: Applications must be priced and quoted prior to production.

Material Information & Characteristics

We make every effort with our select and premium materials to minimize mineral streaks, pitch pockets, and pin knots. If they appear it is not considered a defect.

PLYWOOD MATERIALS:

All plywood is A-1 with MDF Core.

RUSTIC MATERIALS:

All rustic materials will have heart, and sap (depending on wood species), mineral, random knots and cluster knots. Please refer to our catalog for better clarification.

Use F-Panel application for inset doors.

CHERRY

Material will naturally darken, sometimes drastically, when exposed to sun and natural light. This may be enhanced with light and clear finished and is not considered a defect.

NATURAL CHERRY:

Will have sap in machined areas with small amounts continuing on face, color variation, pitch pockets, pin knots, small and or large pieces on mineral. <u>RECOMMEND MEDIUM TO DARK STAIN.</u>

NATURAL MAPLE:

Will have color variation, heartwood, small and or large pieces of mineral. RECOMMEND MEDIUM TO DARK STAIN.

PAINT GRADE MAPLE:

Will have a large color variation and mineral streaks being acceptable. Glue ups for solid panels will have large and small pieces.

PAINT GRADE DOORS:

We recommend the use of MDF panels.

Any requests for paint grade doors with wood panels carry no warranty or guarantee of any kind.

LYPTUS:

Color will vary from the reds to light brown. We do not stock plywood due to the color variation. Use F-Panel application for inset doors.

AFRICAN MAHOGANY:

Color will vary from the light to dark red. We do not stock plywood due to the color variation. Use F-Panel application for inset doors.

FINISHING INFORMATION:

- We recommend all doors to be treated with a pre-sealer, especially when using medium to dark finishes, to prevent blotchy or uneven finishing.
- You will need to perform extra sanding steps when using darker stains or glazing applications.



Rope Applied Molding

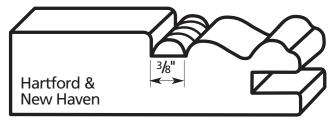
NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.



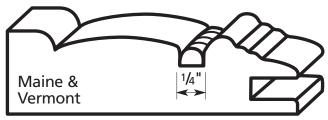














Maine S-Panel Cherry with matching Drawer Front

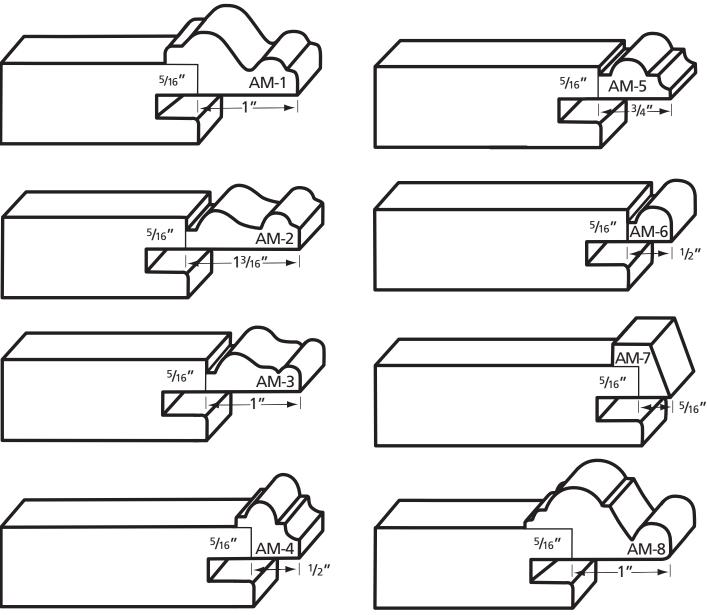
Applied Molding

NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.



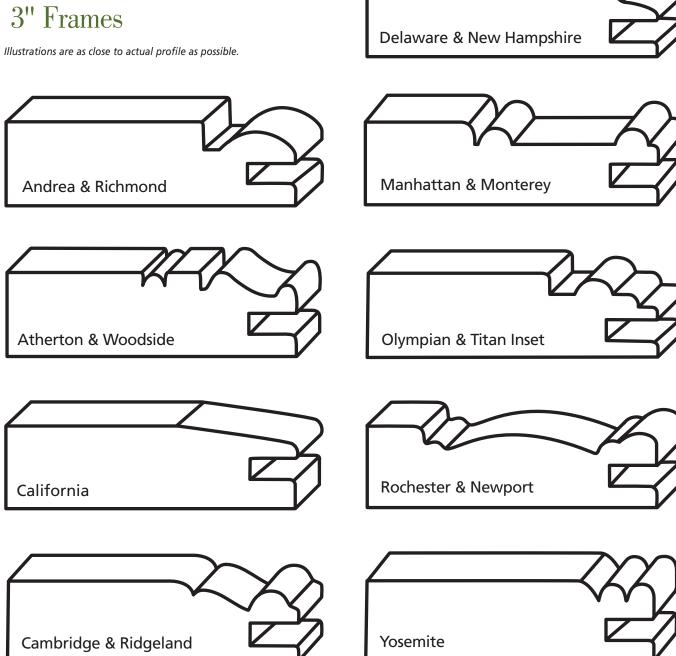
All Applied Moldings are glued & press fit. We do not use staples or pins.

Moldings are designed to be used with 5/16" Inside Edge Profiles.



Mitered Frame

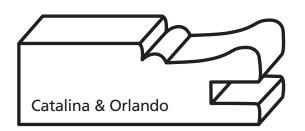
NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

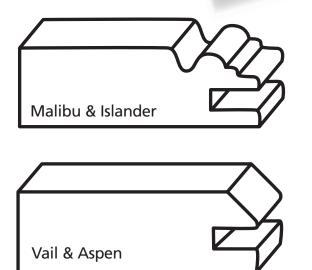


Mitered Frame

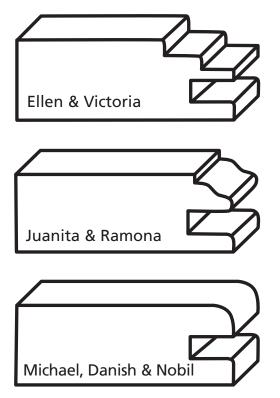
NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

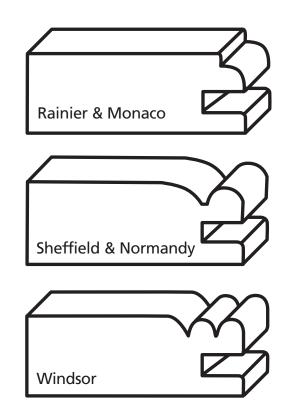
21/2" Frames



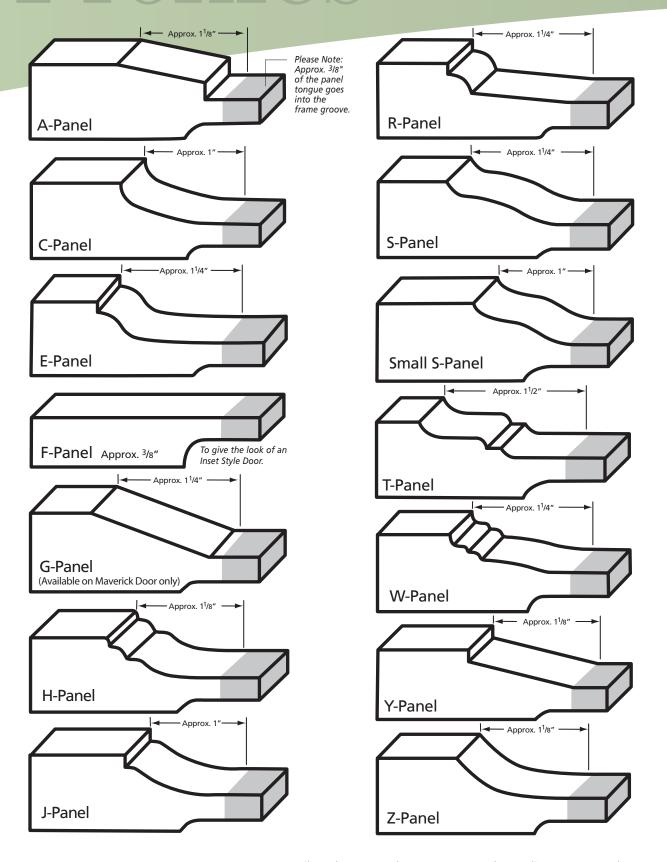


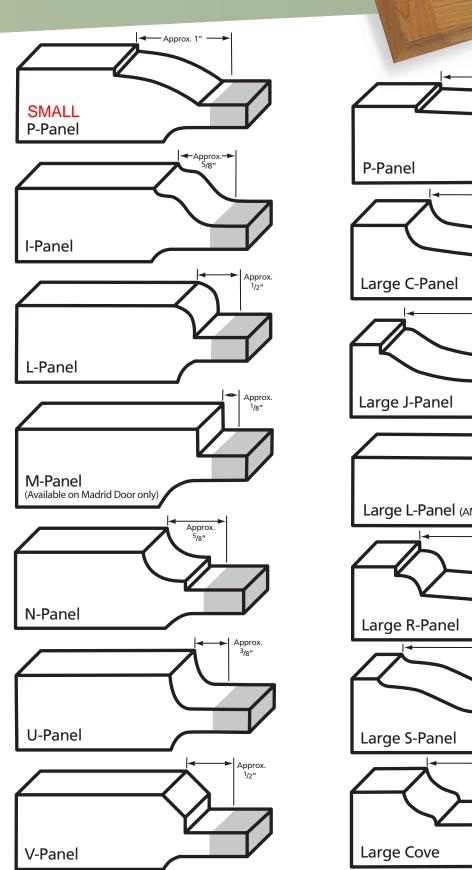
21/4" Frames

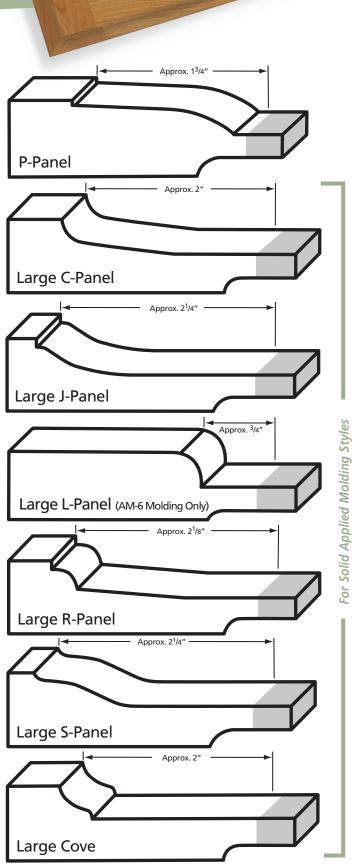




Solid Panel — S



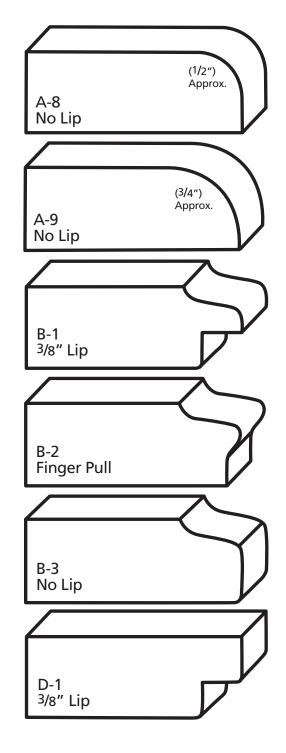


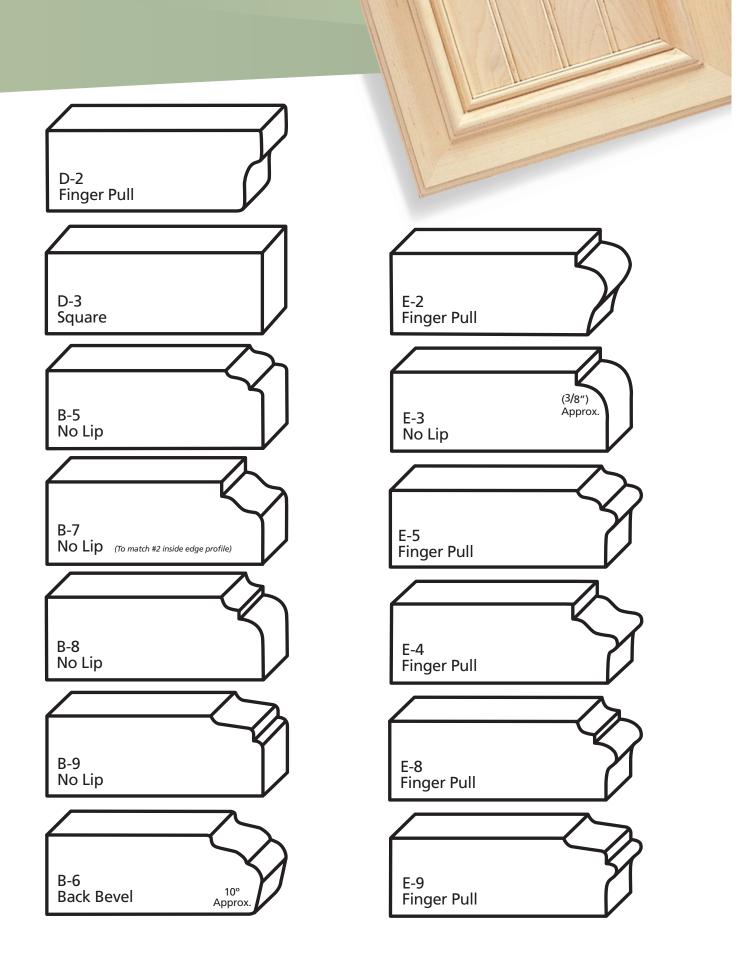


Illustrations are as close to actual profile as possible.

Outside Edge

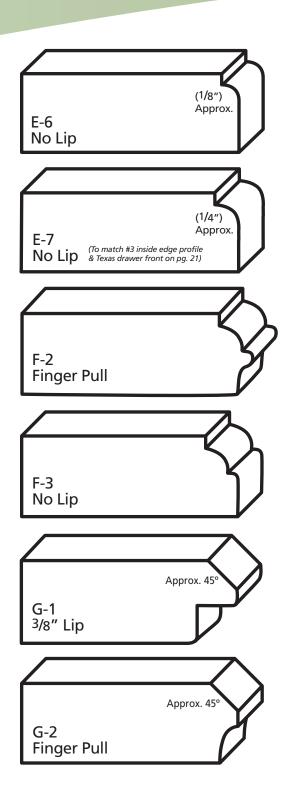
(1/4")Approx. A-1 ³/8" Lip (1/4")Approx (Used for Delaware, Maine & Rochester Door Styles) **Finger Pull** (3/8")Approx. A-3 No Lip (1/16")Approx. A-5 No Lip (1/8")Approx. A-6 No Lip (1/4")Approx. A-7 (Used for Delaware, Maine & Rochester Door Styles) No Lip

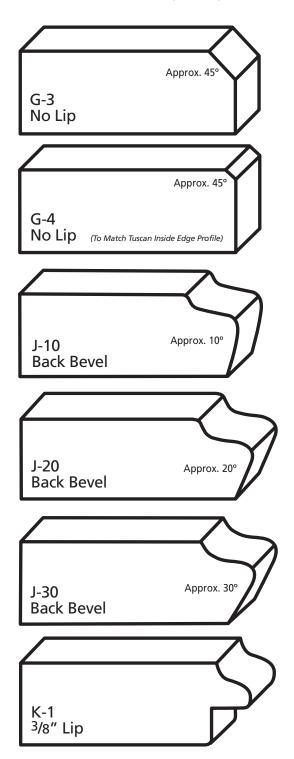


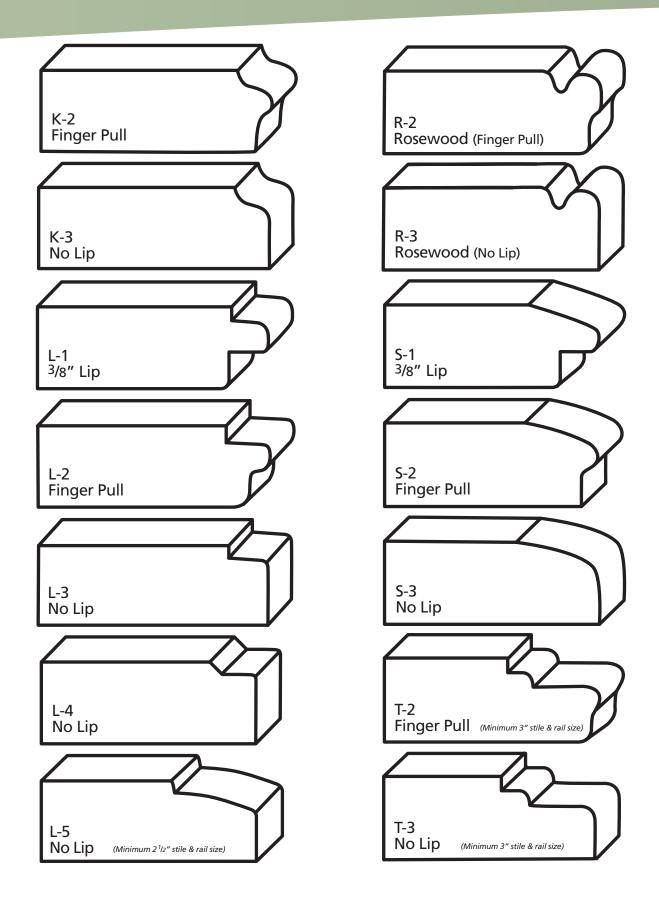


Outside Edge

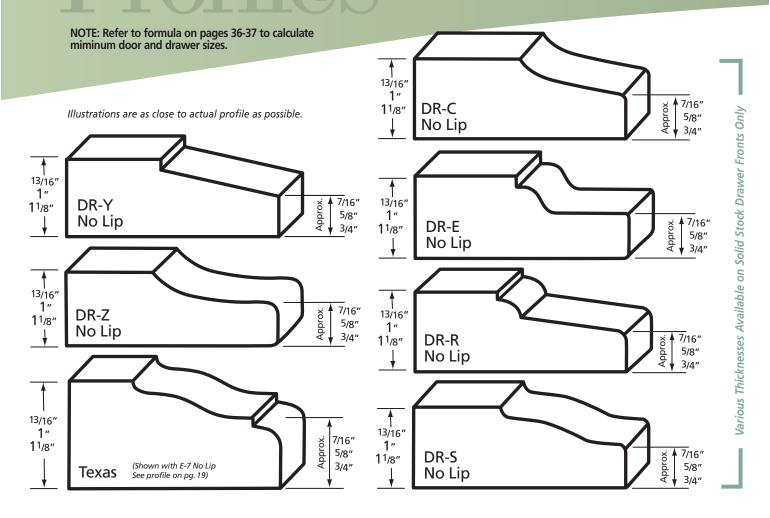
NOTE: Refer to formula on pages 36-37 to calculate miminum door and drawer sizes.

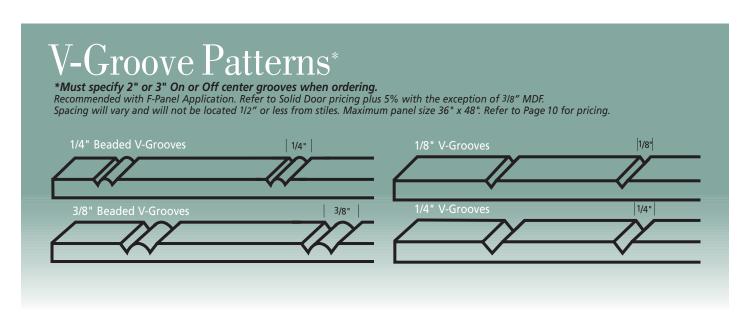




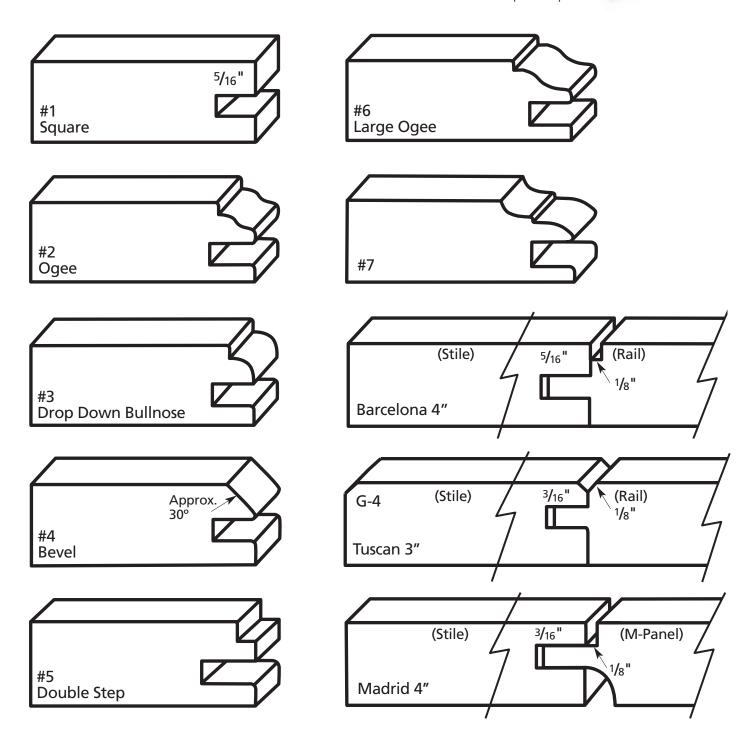


Outside Edge

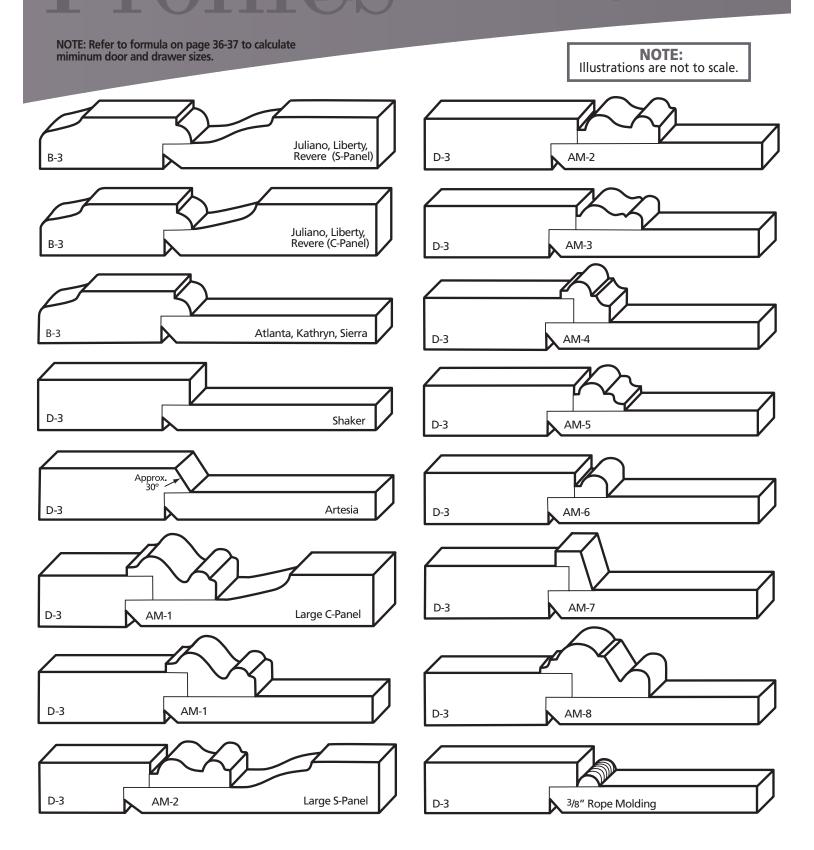




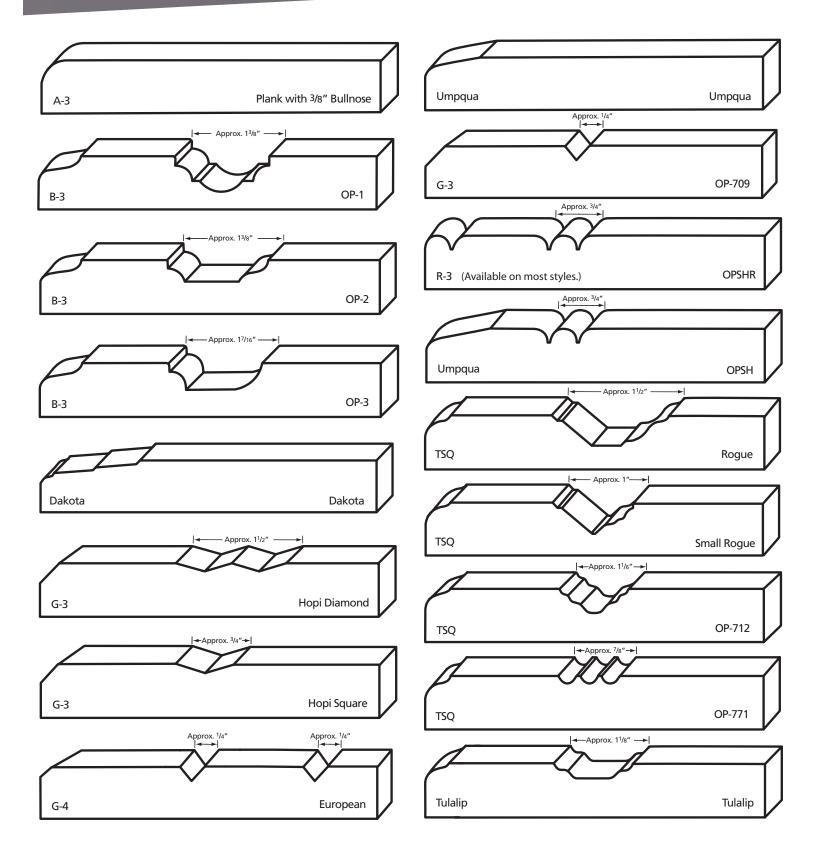
Cope'N Stick Inside Edge



2-Piece & Applied Molding



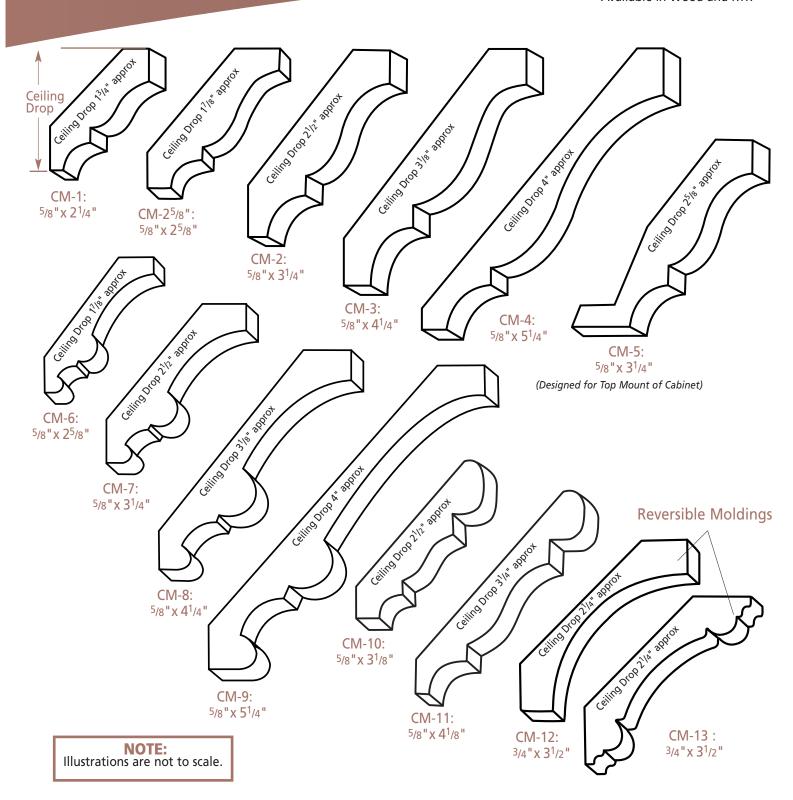
One Piece Routed



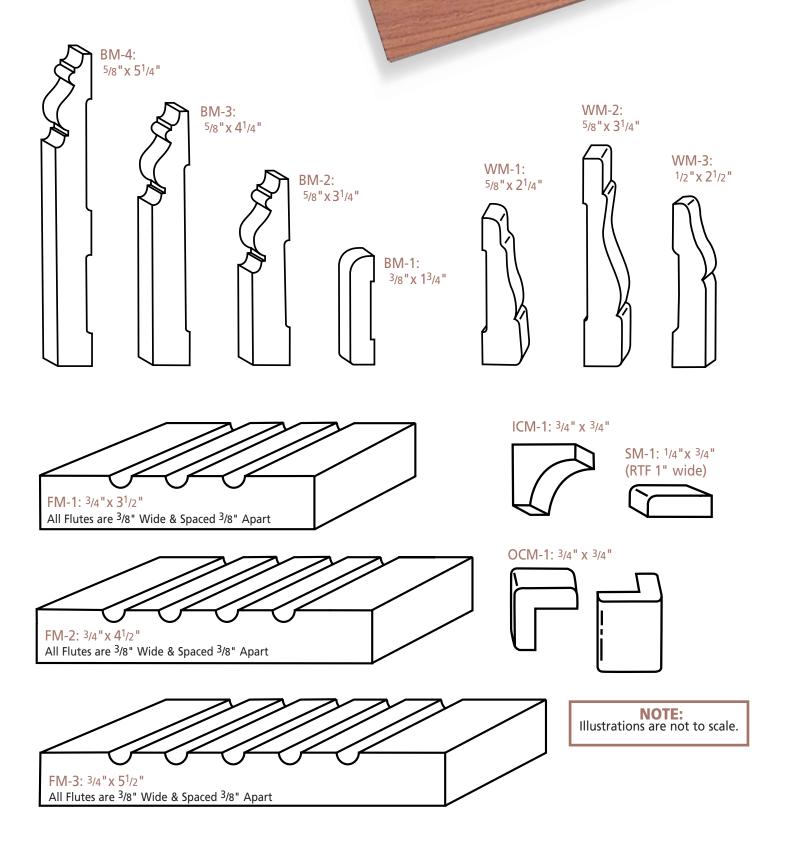
Moldings

Crown.

Available in Wood and RTF.



.. Base, Corner, Fluted, Scribe, Window



Minimum Door Sizes Formulas for

SQUARE INSET

FOR WIDTH & HEIGHT

| | | | 1" | _ | |
|-----------------------|------------------------|-----|------------------------|-----|--------------|
| | Stile or Rail Size x 2 | т - | Min. Panel Face Reveal | | Minimum Size |
| Example: Sierra | 41/2" | | 1" | | 51/2" |
| 2 1/4" Stiles & Rails | Stile or Rail Size x 2 | Τ - | Min. Panel Face Reveal | _ = | Minimum Size |

SOUARE INSET APPLIED MOLDING

FOR WIDTH & HEIGHT

Example: San Marino 2 1/4" Stiles & Rails AM-1 Applied Molding

Example: Revere C-Panel 2 1/4" Stiles & Rails

| | | | 1" | | | | |
|---|------------------------|-------|------------------------|-----|----------------------------|---|--------------|
| | Stile or Rail Size x 2 | - + - | Min. Panel Face Reveal | - + | Applied Molding Reveal x 2 | = | Minimum Size |
| _ | 41/2" | | 1" | | 2" | _ | 71/2" |
| | Stile or Rail Size x 2 | | Min. Panel Face Reveal | | Applied Molding Reveal x 2 | _ | Minimum Size |

SQUARE SOLID & APPLIED MOLDING FOR WIDTH & HEIGHT

| апі | | | 1/2" | | | | |
|-----|------------------------|-----|------------------------|-------|------------------|-----|--------------|
| | Stile or Rail Size x 2 | + - | Min. Panel Face Reveal | - + - | Panel Reveal x 2 | _ = | Minimum Size |
| | 41/2" | | 1/2" | | 2" | | 7" |
| | Stile or Rail Size x 2 | + - | Min. Panel Face Reveal | - + - | Panel Reveal x 2 | = | Minimum Size |

ARCH INSET

FOR WIDTH & HEIGHT

| | | 3" | | |
|-----------------------|------------------------|----------------------------|-----|--------------|
| | Stile or Rail Size x 2 | Min. Panel Face Reveal | - = | Minimum Size |
| Example: Atlanta | 41/2" | 3" | _ | 7 1/2" |
| 2 1/4" Stiles & Rails | Stile or Rail Size x 2 | Min. Panel Face Reveal | _ = | Minimum Size |

ARCH SOLID

FOR WIDTH

| | Stile Size x 2 | + Min. Panel Face Reveal + - | Panel Reveal x 2 | Minimum Size |
|-----------------------------|----------------|------------------------------|------------------|--------------|
| Example: Liberty C-Panel | 41/2" | 11/2" | 2" | 8" |
| 2 1/4" Stiles & Rails | Stile Size x 2 | Min. Panel Face Reveal | Panel Reveal x 2 | Minimum Size |

ARCH SOLID

FOR HEIGHT

| | Rail Size x 2 | + Min. Panel Face Reveal + | Panel Reveal x 2 | = Minimum Size |
|-----------------------------|---------------|----------------------------|------------------|----------------|
| Example: Liberty C-Panel | 41/2" | 3" | 2" | 91/2" |
| 2 1/4" Stiles & Rails | Rail Size x 2 | Min. Panel Face Reveal | Panel Reveal x 2 | Minimum Size |

DELUXE ARCH INSET

FOR WIDTH

| | | | 3 | _ | |
|----------------------------|----------------|---|------------------------|-----|--------------|
| | Stile Size x 2 | + | Min. Panel Face Reveal | _ = | Minimum Size |
| Example: Atlanta Deluxe | 41/2" | | 3" | _ | 71/2" |
| 2 1/4" Stiles & Rails | Stile Size x 2 | + | Min. Panel Face Reveal | _ = | Minimum Size |

Calculating Minimum Door and Drawer Sizes

DELUXE ARCH INSET

For APPLIED MOLDING reveals, refer to page 12.
For SOLID PANEL reveals, refer to pages 16 &17. Minimum 1/2" face reveal required
For PLYWOOD panels, minimum 1" face reveal required

| | | | 5" | _ | | |
|---|---------------|-----|------------------------|-------|--------------|---|
| | Rail Size x 2 | + - | Min. Panel Face Reveal | _ = - | Minimum Size | |
| Example: | 41/2" | | 5" | _ | 91/2" | |
| Atlanta Deluxe 2 1/4" Stiles & Rails | Rail Size x 2 | Τ - | Min. Panel Face Reveal | - = - | Minimum Size | - |

DELUXE ARCH SOLID

| FOR WIDTH | | 11/2" | | |
|--|----------------|------------------------|------------------|----------------|
| - | Stile Size x 2 | Min. Panel Face Reveal | Panel Reveal x 2 | = Minimum Size |
| Example: | 41/2" | 11/2" | 2" | _ 8" |
| Liberty Deluxe C-Panel 2 1/4" Stiles & Rails | Stile Size x 2 | Min. Panel Face Reveal | Panel Reveal x 2 | Minimum Size |

DELUXE ARCH SOLID

| FOR HEIGHT | | . 5" . | | |
|---|---------------|------------------------|------------------|----------------|
| _ | Rail Size x 2 | Min. Panel Face Reveal | Panel Reveal x 2 | = Minimum Size |
| Example: _ | 41/2" | 5" | 2" | 111/2" |
| Liberty Deluxe C-Panel 2 1/4" Stiles & Rails | Rail Size x 2 | Min. Panel Face Reveal | Panel Reveal x 2 | Minimum Size |

FRENCH LITES

| FOR WIDTH | l |
|-----------|---|
|-----------|---|

Example: Revere 2 1/4" Stiles & Rails Standard 4 Lites

| Stile Size x 2 | Min. Lite Opening of 21/2" x Number of Lites | 1" Mullion x Number Vertically | Minimum Size |
|----------------|---|-----------------------------------|----------------|
| 41/2" | , 5" | 1" | _ 101/2" |
| Stile Size x 2 | Min. Lite Opening of 2 ¹ /2" x Number of Lites | 1" Mullion x Number Vertically | = Minimum Size |

FRENCH LITES

FOR HEIGHT

Example: Revere 2 1/4" Stiles & Rails Standard 4 Lites

| Rail Size x 2 | Min. Lite Opening of 21/2" x Number of Lites | + 1" Mullion x Number Horizontally | Minimum Size |
|---------------|---|---------------------------------------|--------------|
| 41/2" + | 5" | | 101/2" |
| Rail Size x 2 | Min. Lite Opening of 2 ¹ / ₂ " x Number of Lites | 1" Mullion x Number Horizontally | Minimum Size |

APPLIED MOLDING FRENCH LITES

FOR WIDTH

| Example: | Stile Size x 2 | + Min. Lite Opening of 21/2" x Number of Lites | Applied Molding Reaveal x 2 | + 1" Mullion x Number Vertically | Minimum Size |
|---|----------------|---|-----------------------------|-------------------------------------|----------------------------|
| San Marino | 41/2" | 5" | 2" | 1" | 12 ¹ /2" |
| 2 1/4" Stiles & Rails AM-1 Applied Molding | Stile Size x 2 | Min. Lite Opening of 2 ¹ / ₂ " x Number of Lites | Applied Molding Reaveal x 2 | 1" Mullion x Number Vertically | Minimum Size |

APPLIED MOLDING FRENCH LITES

FOR HEIGH

| - | Rail Size x 2 | + Min. Lite Opening of 2 ¹ /2" + x Number of Lites | Applied Molding Reaveal x 2 | + — = 1" Mullion Number Horizontally | Minimum Size |
|---|---------------|---|-----------------------------|---|----------------------------|
| Example: San Marino | 41/2" | 5" | 2" | 1" | 12 ¹ /2" |
| 2 1/4" Stiles & Rails AM-1 Applied Molding Standard 4 Lites | Rail Size x 2 | Min. Lite Opening of 21/2" x Number of Lites | Applied Molding Reaveal x 2 | 1" Mullion Number Horizontally | Minimum Size |



Artisan Order Form

| Page | of |
|------|--------|
| | |

Customer #

Company _____

City _____

 Job Name / P.O.

 Order Date

Ship Date

Coffice use only)

Ship To _____

Please circle your desired carving style below



Shell Design



Stile and Rail Carvings

Finish Door Size (Only)

Material ____

Please circle one door style below

Door Style _____ Delaware / New Hampshire ___ \$ _____

Door Style _____Rochester / Newport _____\$

GL / FL \$ _____

Stile & Rail Sizing 3" Stiles & 3" Rails

Outside Edge A-2 A-7 Other_____

Panel Detail (Circle One) C-Panel S-Panel L-Panel F-Panel

Plywood Other _____

Panel Carvings

Finish Door Size (Only)

Material _____

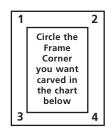
Door Style \$

Stile & Rail Sizing _____

Outside Edge _____

Inside Edge (Circle One) 1 2 3 4 5 6

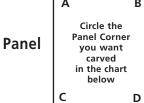
Panel Detail _____L-Panel (Only)



Frame

TYPE: S=Single **GL**=Glass Doors **FL**=French Lite

_____ X \$100.00 Per Carving = _____



| | TYPE | QTY | WIDTH | HEIGHT | CARVING ON FRAME CIRCLE ONE | | | RAME |
|---|------|-----|-------|--------|-----------------------------|---|---|------|
| 1 | | | | | 1 | 2 | 3 | 4 |
| 2 | | | | | 1 | 2 | 3 | 4 |
| 3 | | | | | 1 | 2 | 3 | 4 |
| 4 | | | | | 1 | 2 | 3 | 4 |
| 5 | | | | | 1 | 2 | 3 | 4 |
| 6 | | | | | 1 | 2 | 3 | 4 |

| | TYPE | QTY | WIDTH | HEIGHT | CAR | | ON F | PANEL |
|---|------|-----|-------|--------|-----|---|------|-------|
| 1 | | | | | Α | В | C | D |
| 2 | | | | | Α | В | С | D |
| 3 | | | | | Α | В | С | D |
| 4 | | | | | Α | В | C | D |
| 5 | | | | | Α | В | С | D |
| 6 | | | | | Α | В | С | D |

Order Taken By ______ Time_____



CalDoor RTF Order Form

| TYPE: | | | Pag | ge of_ | |
|------------------|-------------------------|------------------------|------------------------|-----------------------|----------------|
| S =Single | DF =Drawer Front | GL =Glass Doors | FL =French Lite | LS =Lazy Susan | P =Pair |
| Note: 1 PAI | IR=2 DOORS (WIDTH WIL | L BE SPLIT IN HALF) | | - | |

| Customer # | | | | | | | | |
|---|------|-------------|-------------|------------|--------|-------|------|---------|
| | | TYPE | QTY | WIDTH | HEIGHT | L | R | NOTES |
| mpany | 1 | | | | | | | |
| me | 2 | | | | | | | |
| y | 3 | | | | | | | |
| ephone | 4 | | | | | | | |
| b Name / P.O | 5 | | | | | | | |
| der Date Ship Date | 6 | | | | | | | |
| (Office use only) | 7 | | | | | | | |
| р То | 8 | | | | | | | |
| | 9 | | | | | | | |
| ish Door Size Cabinet Opening | 10 | | | | | | | |
| 1/2" overlay all sides e Material | 11 | | | | | | | |
| | 12 | | | | | | | |
| ck Material (Circle One) White Matching Other | 13 | | | | | | | |
| or Style \$ | 14 | | | | | | | |
| GL / FL \$ | 15 | | | | | | | |
| e & Rail Sizing | 16 | | | | | | | |
| wer Type (Circle One) Solid Stock Routed | | | | | | | | |
| Two Piece Five Piece | 17 | | | | | | | |
| wer Style\$ | 18 | | | | | | | |
| e & Rail Sizing | 19 | | | | | | | |
| | 20 | | | | | | | |
| wer Grain (Circle One) Horizontal Vertical | 21 | | | | | | | |
| respull Noteh (Sink On) | 22 | | | | | | | |
| gerpull Notch (Circle One) Only Bottom Only Top & Bottom \$ | 23 | | | | | | | |
| de Edge (Circle One) 1 3 4 | 24 | | | | | | | |
| nel Detail (Circle One) C-Panel S-Panel L-Panel F-Panel | | | | | | | | |
| Large C-Panel Large S-Panel | Арр | lied Mol | ding (Circl | le One) | | | | |
| ove Pattern (Circle One) 1/8" V-Groove 1/4" V-Groove | | 1 | 2 | 3 | 4 5 | | 6 | 7 8 Rop |
| 1/4" Beaded V-Groove 3/8" Beaded V-Groove | Preb | ore (Circl | e One) | Cup Only | Cup 8 | k 8mı | n Do | wel |
| ove Distance (Circle One) 2" ON Center 2" OFF Center | Note | e: Bored | 3" On Ce | enter Only | DBE | 6 | mm | 3mm \$ |
| 3" ON Center 3" OFF Center | Spec | ial Instruc | tions | | | | | |
| | | | | | | | | |
| der taken by Time | | | | | | | | |



Wood Order Form

| TYPE: | | | Pag | je of_ | |
|------------------|-------------------------|------------------------|------------------------|-----------------------|--------------|
| S =Single | DF =Drawer Front | GL =Glass Doors | FL =French Lite | LS =Lazy Susan | P =Pa |

| S =Single | DF =Drawer Front | GL =Glass Doors | FL =French Lite | LS =La |
|------------------|-------------------------|------------------------|------------------------|---------------|
| Note: 1 PAI | R=2 DOORS (WIDTH WIL | L BE SPLIT IN HALF) | | |

| | | TYPE | QTY | WIDTH | HEIGHT | L | R | NOTES | |
|---|----------|-------------|-----------|------------|--------|-------|------|--------|--|
| Company | 1 | | | | | | | | |
| lame | 2 | | | | | | | | |
| ity | \vdash | | | | | | | 1 | |
| elephone | 3 | | | | | | | | |
| ob Name / P.O | 4 | | | | | | | | |
| | 5 | | | | | | | | |
| Order Date Ship Date (Office use only) | 6 | | | | | | | | |
| hip Via | 7 | | | | | | | | |
| hip To | \vdash | | | | | | | | |
| | 8 | | | | | | | | |
| inish Door Size Cabinet Opening | 9 | | | | | | | | |
| 1/2" overlay all sides Material | 10 | | | | | | | | |
| Ooor Style\$\$ | 11 | | | | | | | | |
| GL / FL \$ | 12 | | | | | | | | |
| tile & Rail Sizing | 13 | | | | | | | | |
| the & Ran Sizing | | | | | | | | | |
| Drawer Type (Circle One) Solid Stock Routed Five Piece | 14 | | | | | | | | |
| Prawer Style \$ | 15 | | | | | | | | |
| | 16 | | | | | | | | |
| tile & Rail Sizing | 17 | | | | | | | | |
| Drawer Grain (Circle One) Horizontal Vertical | 18 | | | | | | | | |
| Outside Edge (Circle One) Fingerpull No Lip | 19 | | | | | | | | |
| Rosewood 3/8 Lip ingerpull Notch (Circle One) | | | | | | | | | |
| op Only Bottom Only Top & Bottom \$ | 20 | | | | | | | | |
| nside Edge (Circle One) 1 2 3 4 5 6 | 21 | | | | | | | | |
| ranel Detail (Circle One) C-Panel S-Panel L-Panel F-Panel | 22 | | | | | | | | |
| Large C-Panel Large S-Panel Large R-Panel | 23 | | | | | | | | |
| Plywood Other | 24 | | | | | | | | |
| Groove Pattern (Circle One) 1/8" V-Groove 1/4" V-Groove | | | | | | | | | |
| 1/4" Beaded V-Groove 3/8" Beaded V-Groove | Thick | kness (Ci | rcle One) | Std. 13/1 | 6" 3/4 | | 1" | Other | |
| iroove Distance (Circle One) 2" ON Center 2" OFF Center | Preb | ore (Circle | e One) | Cup Only | Cup 8 | k 8mı | n Do | wel | |
| 3" ON Center 3" OFF Center | Note | : Bored 3 | 3" On Ce | enter Only | DBE | 6 | mm | 3mm \$ | |
| Applied Molding (Circle One) | Speci | al Instruct | tions | | | | | | |
| 1 2 3 4 5 6 7 8 Rope | | | | | | | | | |
| Accented Molding Material Time Time | | | | | | | | | |
| 71401 tanon by IIIIC | | | | | | | | | |

Specifications, Warranty & Guarantee

PHONE, FAX AND E-MAIL ORDERS

Orders may be faxed or e-mailed 24 hours a day. We require each order to be placed on a California Door Order Form to ensure its accuracy.

NO CHANGES CAN BE MADE ONCE AN ORDER HAS BEEN PLACED. NO EXCEPTIONS! (ORDERS ARE PROCESSED IMMEDIATELY).

We read sizes "Width x Height." Orders may be placed in metric. Telephone orders are READ BACK. Please check sizes and specifications carefully as this is your confirmation of the order. We do this to make sure you receive your order correctly. Any mistake that is not corrected when READ BACK becomes your responsibility. Special instructions should be clearly communicated, by FAX or via Internet Order Form. We always confirm your fax or e-mail order via "fax confirmation notice" or by telephone. If you do not receive confirmation, please call us. We may have experienced a transmission problem and need your assistance. Do not re-fax or e-mail again. Most orders are shipped in 5-10 working days from credit approval. Prices are subject to change without notice.

CUSTOMER CREDIT POLICY

- A complete and current credit application must be submitted before any terms of
 payment will be authorized. Without a current, signed credit application sales terms
 will be CIA (Cash In Advance). Account terms and credit limit will be established based
 on credit history, bank information and anticipated sales volume. All orders for new customers and inactive accounts will require pre-payment until credit terms have been established. If orders exceed the established credit limit, a deposit may be required to offset the
 difference. Accounts with a past due balance are subject to a 2% finance charge.
- We currently accept Visa Card, MasterCard, and the Discover Card. Credit Card transactions require a completed credit card authorization form. This form requires a copy of your Drivers License and the back of your credit card for signature verification. This is done for your protection as well as ours.
- A current signed resale card must be on file or sales tax will be charged.
- California Door will only accept company check payments through our CHAX program.
 CHAX is a computer software program that allows you to fax your check for payment rather than mailing it. FOR MORE INFORMATION CONTACT OUR CREDIT DEPARTMENT.

HANDLING AND FREIGHT POLICY

In an effort to simplify and clarify our charges for freight and handling, the following policy applies:

- Our trucks will deliver to major metropolitan areas and will be shipped at intervals determined by the volume of orders to be delivered in each market area. Orders of 12 pieces or less or \$300.00 or less are subject to shipment via UPS and assessed for packaging materials required to ship plus UPS charges.
- 2. All orders will be assessed a standard HANDLING CHARGE of \$.50 per item. Each door (a pair of doors counts as 2 items) and drawer fronts will be counted for the handling charge. This charge will apply to all orders, whether it is to be will-called, delivered on our truck or shipped common carrier or UPS. Additional delivery attempts via our trucks or UPS will result in a charge of \$50.00 each.

- 3. All other orders (other than "will-call" at our plant) will be shipped via common carrier or UPS. Orders will be assessed for packaging materials required to ship. These orders will be sent freight COLLECT, F.O.B., Salinas, California.
- 4. Minimum invoice charge \$25.00.
- 5. Any damage to outer packaging must be noted and brought to the attention of the carrier. Save all packaging material in case a damage claim is to be made.
- 6. \$15.00 fuel surcharge for each delivery.

IMPORTANT GUIDELINES ABOUT OUR PRODUCTS THAT REQUIRES YOUR SPECIAL ATTENTION

- Because of its nature, wood will expand and contract. Changes in temperature, humidity and other conditions produce wood movements. Wood is like a sponge, even when finished it will pick up moisture and easily expand in mountain and coastal regions causing wood to warp, twist or crack. It will dry out and easily shrink in desert regions causing wood to warp, twist or crack. Consequently, proper precautions must be taken during storing, handling and finishing operations.
- You may need to perform extra sanding steps when using darker stains or glazing applications.
- To preserve and enhance the quality and beauty of our un-finished wood products we strongly recommend finishing and sealing of doors in a very timely manner.
- Unfinished wood needs protection from moisture and from extreme fluctuations in temperature and humidity. Construction sites may vary in temperature as much as 30 to 50 degrees from day to night, causing warping, twisting or cracking of unfinished doors within 24 hours. Even finished doors will do the same.
- Before doors are delivered, have all windows and exterior doors in place and bring
 the house to occupancy level conditions. Make sure all new drywall and plaster has
 had at least 2 weeks to dry.
- Many jobs are finished on site, where doors are not removed from the
 cabinet prior to finishing. This causes unfinished top rails on upper cabinets and
 unfinished bottom rails on lower cabinets. This allows moisture to be absorbed
 through the unfinished portion of the door, causing warping, twisting or cracking.

California Door Corporation strictly adheres to these recommendations:

- Under no circumstances should unfinished millwork be delivered to a job or site that is under construction and open to the the elements.
- Doors should not be subjected to abnormal heat, cold, extreme dryness, humid conditions or sudden changes therein.
- The entire door must receive two coats of a good grade finish. Completely and evenly finish <u>ALL PIECES</u> - front, back, top bottom, sides and all cutouts.

CALIFORNIA DOOR CORPORATION WILL NOT BE HELD RESPONSIBLE FOR DAMAGE DUE TO THESE SITUATIONS. THESE ARE NOT CONSIDERED A DEFECT.

LIMITED WARRANTY

California Door Corporation manufactures and ships **UN-FINISHED** wood products nationwide. **ONCE OUR PRODUCTS ARE RECEIVED, IT IS IMPOSSIBLE FOR US TO MONITOR THE CONDITIONS UNDER WHICH THEY ARE KEPT**. We provide special handling instructions with every order, to minimize any **warping, twisting** or **cracking** due to conditions beyond our control.

Claims on any order or material discrepancies must be made within 2 weeks of receipt of order or prior to HINGING, HANGING or FINISHING.

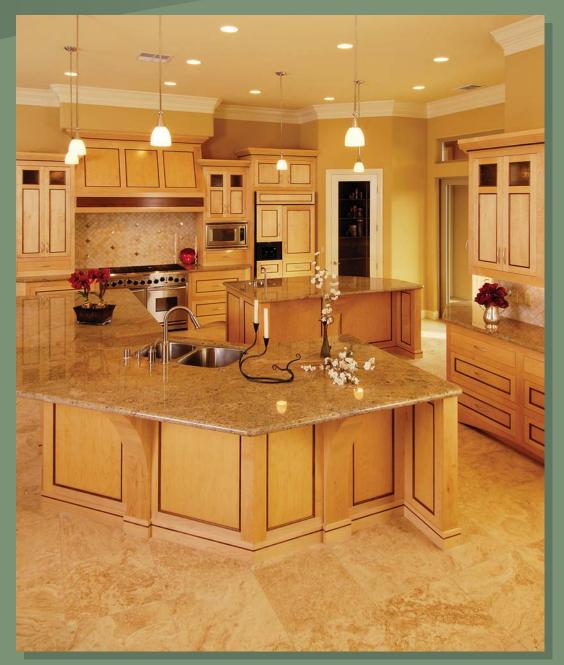
Doors will not be returned without prior written approval. Doors must be returned in their original condition to the offices of <u>Cal Door</u> for inspection. Any item that has been hinged, hung or finished, shows signs of exposure to moisture, heat or sun, shows signs of job site neglect or is modified in any way shall be deemed accepted by the buyer and voids any warranty.

If our product is handled in accordance with our recommended guidelines, most problems will be minimized. Remember, you are dealing with an unfinished wood product that will warp, twist or crack within 24 hours if not treated or handled properly.

GUARANTEE

Products must be inspected upon receipt. Our guarantee covers the replacement of doors and drawer fronts in an un-finished state and in good condition, as originally delivered F.O.B. from our factory. Any variation from our normal construction specifications is not guaranteed, i.e., reducing the thickness of the panel or frames. A warp or twist of 3/16" of an inch or less is not considered a defect. A twist is measured by placing the face of the door against a true plane surface. Doors are manufactured to the nearest 1/16th of an inch. California Door Corporation will not be held responsible for delays caused by factors beyond our control (i.e. obstruction or blockage of usual routes of transportation, unavoidable accidents, riots, natural disasters, vehicle shortages, prevention of labor, power shortages or lack of materials.) There are no other warranties of any kind expressed or implied.

The Art of Cal Door





400 Cochrane Circle, Morgan Hill, CA 95037

1-408-782-5700 • Fax 1-408-782-9000 • E-mail: CalDoor@CalDoor.com

Visit our website & tour our factories on-line at: www.CalDoor.com